

ATTENTION

This operator's manual should be read carefully before using the rifle!

Important measures when using arms:

All firearms are dangerous objects, they should be used and stored with utmost caution!

Always treat an unloaded weapon as if it was loaded. Never put your finger on the trigger, except when actually firing a shot. Always ensure that the weapon is pointing in a safe direction. Keeping the weapon in perfect condition ensures safety.

ATTENTION: Due to the short total length, you must make sure that your hand remains behind the muzzle.

Weapons always have to be stored out of the reach of unauthorised persons.

Approved hearing and eye protection has to be used when shooting.

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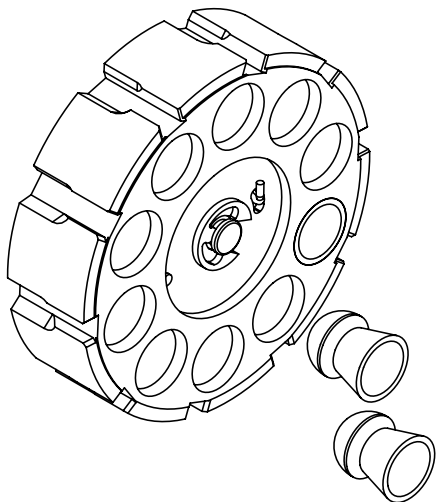
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1 TECHNICAL DATA

Calibre	4,5 mm (.177)	
	5,5 mm (.22)	
Overall height of weapon	200 mm	
Overall length of weapon ...	760 mm (Pro X)	
	630 mm (Pro X Scout)	
Overall width of weapon	50 mm	
	(without cocking lever)	
Total weight of weapon	ca. 3.500 g (Pro X)	
	ca. 3.200 g (Pro X Scout)	
Barrel length	650 mm (Pro X)	
	520 mm (Pro X Scout)	
Maximum filling pressure ..	200 bar	
Power max.	7,5 / 16 / 24 Joule 4,5 mm (.177)	
	16 / 24 / 40 Joule 5,5 mm (.22)	
Operating pressure	4.5 mm (.177), 7.5 Joule:	70 Bar
	4.5 mm (.177), 16 Joule:	85 Bar
	4.5 mm (.177), 24 Joule:	120 Bar
	5.5 mm (.22), 16 Joule:	85 Bar
	5.5 mm (.22), 24 Joule:	120 Bar
	5.5 mm (.22), 40 Joule:	140 Bar

2 FILLING THE MAGAZINE

Slide the ammunition into the locating hole one after the other so that the pellets are flush with the magazine and do not protrude.

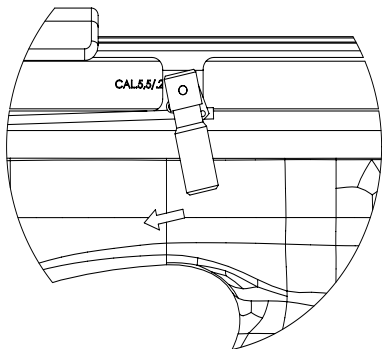


3 COCKING, INSERTING THE MAGAZINE (LOADING), FIRING

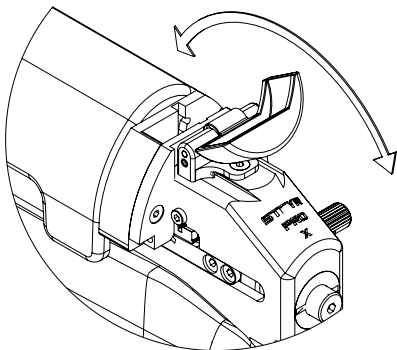
The magazine can only be inserted when the system is cocked. It cannot be inserted incorrectly, as only the groove on the magazine and the spring sleeve on the magazine can fit together.

Process:

1. The system is cocked when the ribbed cocking lever is fully retracted.

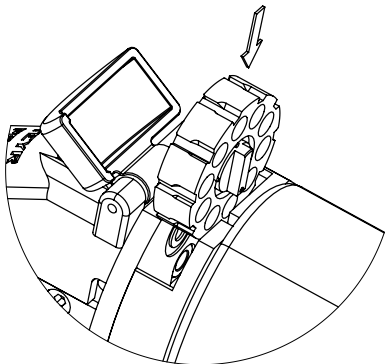


2. The magazine cover is opened.

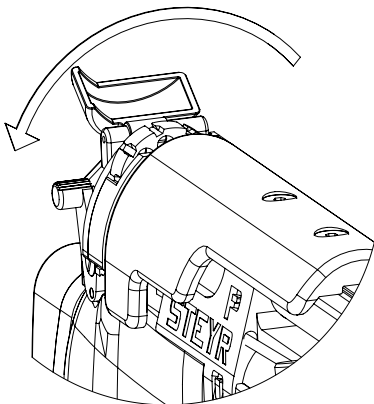


3. The filled magazine is inserted from above and preloaded in the clockwise direction (to the limit stop).

The rifle is now ready to fire.



4. The magazine cover is closed.

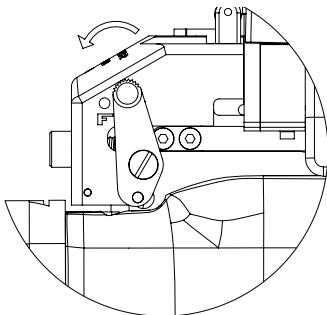


Safety:

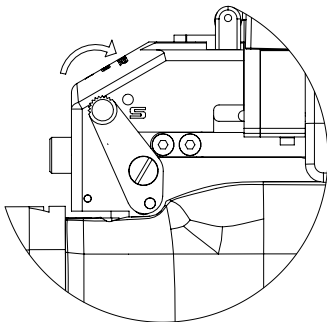
The weapon can be secured by an external safety even if it is loaded.

Secure:

Press the safety lever in the direction of the arrow backwards – „S“ (Safe) is visible.

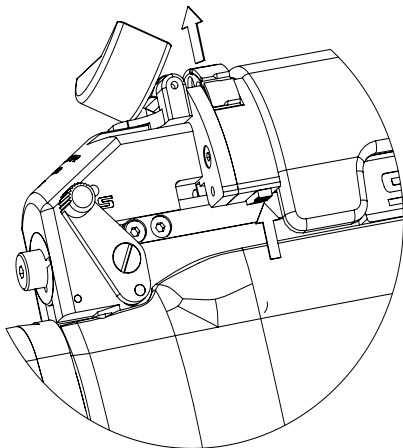
**Unsecure:**

Press the safety lever in the direction of the arrow forwards – “F” (Fire) is visible.



4 REMOVING THE MAGAZINE (UNLOADING)

After 10 pulls on the trigger, the magazine is empty and the magazine can be removed from above.



ATTENTION:

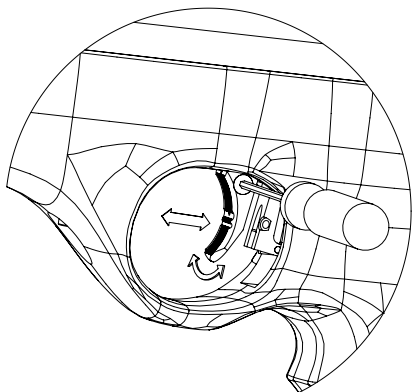
The magazine can also be removed if it is not empty. To do this, the magazine catch has to be pressed and the magazine can then be removed from above.

5 TRIGGER ADJUSTMENT

PLEASE NOTE: Before making any changes on the trigger, ensure that the weapon **IS UNLOADED**.

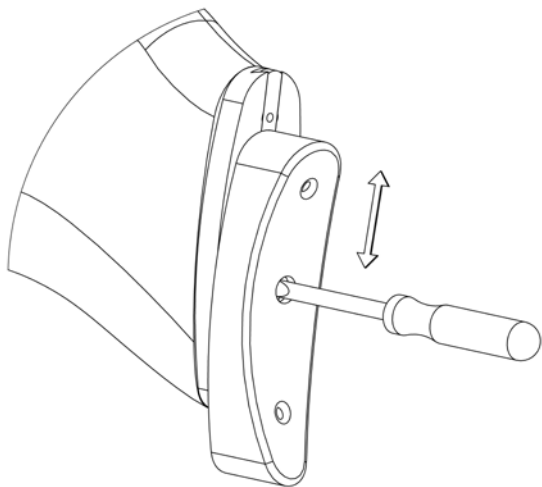
Trigger blade adjustment

Loosen countersunk screw. The trigger blade may be moved either to the left or to the right and moved in a longitudinal direction.



6 BUTT PLATE ADJUSTMENT

The butt plate can be adjusted in height.



7 REPLACING AND REFILLING THE COMPRESSED-AIR CYLINDER

The compressed-air cylinders must be emptied and safely disposed of 10 years after production date. The legal requirements and rules of the respective country must be adhered to.

The compressed-air cylinder may be unscrewed and removed at any time without being emptied.

WARNING: Do not tamper with compressed-air cylinder and valve. It may cause injury!

The compressed-air cylinder is to be charged with a maximum filling pressure of 200 bar. Only use clean and dry compressed air.

For recharging the cylinder proceed as follows:

- Either mount the compressed-air cylinder on a recharging bottle
- Or mount the compressed-air cylinder on a hand pump
- Or mount the compressed-air cylinder on a compressor

(See also the FAQ Site at www.steyr-sport.com)

8 CLEANING AND CARE

In standard use the weapon operates maintenance-free and no oiling is required.

To clean the barrel shoot some dry (not greased) felt pellets through the barrel (available at your dealer).

9 GENERAL GUARANTEE CONDITIONS

If any defects occur on this gun within two years that are due to material errors or inadequate manufacture, we will carry out a repair free of charge (this excludes breakages to the shaft or handle or defective O-rings). Defects must be reported to an authorised service partner or ourselves as soon as they have been discovered. The guarantee will be provided according to how we decide to either replace the gun or individual parts thereof. This will be done either by ourselves or an authorised service partner. The guarantee period will not be extended following the provision of services contained in this guarantee, and especially not if repairs or replacements are provided. The guarantee period will also not start again in such cases.

The guarantee cannot be used to make a claim against STEYR SPORT GmbH if:

- a) the gun is damaged or destroyed due to acts of God or environmental influences;
- b) damage occurs due to improper use;
- c) damages are caused by normal wear and tear or due to non-compliance with the instructions and if the gun contains mechanical damage, regardless of what type;
- d) the serial number was removed;
- e) insufficient or incorrect maintenance;
- f) the gun was repaired or modified by someone not authorised by STEYR SPORT GmbH;
- g) if the gun was purchased from a merchant not authorised by STEYR SPORT GmbH (on request we will be happy to provide you with information about our authorised merchants, please also see the current list of all merchants on www.steyr-sport.com);
- h) if the gun was made more than three years before it was purchased.

Compensation and product liability

Direct and indirect damage will not be compensated for. Liability for material damages resulting from the product liability law, BGBL 99/1988, as well as any product liability claims that could be derived from other provisions, are excluded. The object of purchase only offers the security that can be expected on the basis of approval regulations, operating manuals and other instructions given. The aforementioned provisions contain a comprehensive description of the legal relationship with us. Further claims, especially for damages and losses of any type that arise due to the gun itself or use of it, are excluded.

The STEYR SPORT shooting-performance guarantee

Our gun barrels are manufactured based on the latest research and using high-quality steel. Our guns are characterised by excellent performance. But the precision is dependent on many other factors. By far the most important factor is the ammunition. Not all gun barrels give the same performance with the same ammunition. There can be significant differences. If the correct ammunition is chosen, we can guarantee outstanding performance of our guns. If you would like to check the precision with fixed barrels, please note that the weapon is only fixed in the area of the solid trigger.

Place of fulfilment and applicable law

This guarantee is subject exclusively to Austrian law to the exclusion of the referral norms and UN commercial law. The place of fulfilment for obligations resulting from this guarantee is A-4432 Ernsthofen. If legally permissible, the place of jurisdiction will be the responsible court for A-4432 Ernsthofen.

10 PARTS LIST

Item	Designation
1	Housing Pro X
2	Trigger unit complete
2,1	Trigger blade complete
3	Pressure reducing valve complete
4	O-Ring 9x2
5	Screw
6	Stock complete
6,1	Stock
6,3	Butt plate mount
6,4	Screw M4x20
6,5	Butt plate rail
6,7	Butt plate
6,8	Screw
6,9	Butt plate complete
7	Cheek piece
7,4	Parallel pin 2.5 m6x16
7,6	Pressure spring
7,7	Magazine notch
8	Screw
9	Allen set screw M3x6
10	Pressure spring
11	Cocking rod
12	Fixing block
13	Cocking lever
14	Allen set screw M4x5
15	Torsion spring
16	Lock washer 2.3
17	Cocking lever
18	Cocking lever shaft
19	Stop screw
20	Ball 4 mm
21	Pressure spring
22	Safety lever complete

Item	Designation
23	Trigger block
24	Slide left
25	Trigger Sear
26	Allen set screw M4x4
27	Pressure spring
28	Counter sunk screw M3x8
29	O-Ring 8x1,65
30	Parallel pin 2m6x18
31	Allen set screw M6x8
32	Slide right
33	Spring rod
34	Pressure spring
35	Valve complete
36	O-Ring 11x2
37	Allen set screw M2,5x
38	Magazine lock-out complete
39	Pressure spring
40	Screw for housing
41	Velocity screw
42	Parallel pin 2m6x10
43	Barrel
44	O-Ring 7x2
45	Allen set screw M5x5
46	Disk
47	Parallel pin 2m6x6
48	Allen set screw M5x6
49	Trigger blade carrier
50	Allen head cap screw
51	Striker
52	Valve housing
53	Piston
54	Hex nut
55	Allen set screw M5x5
56	Torsion spring

Item	Designation
58	Magazine lock-out
59	Counter sunk screw M5x12
60	Magazine complete
61	Magazine
62	Parallel pin
64	Counter sunk screw M3x6
65	Pressure spring
66	Socket
67	O-Ring 5x1
68	Counter sunk screw M3x10
69	Magazine cover
70	O-Ring 4x1,5
71	Magazine cover
72	Base
73	Ball
75	Parallel pin
76	Pressure spring
77	Allen set screw M3x3
79	O-Ring 36x2
80	Housing
82	Parallel pin
85	Allen head cap screw
86	Allen head cap screw
90	Magazine block complete
91	Magazine block
92	Magazine cover

Item	Designation
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Optional

94	Absorber tube complete
95	absorber tube
97	Allen set screw M3x5
98	Allen set screw M4x0,5